



09-09 and 09-10 are screws and are not visible in diagram.

09-01
 For 400, 500 & 600 Verdols
 without Adjustable Rails
*Para Verdols 400, 500 y 600
 sin Rieles Arreglables*

09-02
 For 400, 450, 500 & 600 Verdols
 with Adjustable Rails
*Para Verdols 400, 450, 500 y 600
 con Rieles Arreglables*

BALLOON CENTERING GUIDES (PIGTAILS) FOR VERDOL
GUIAHILOS DE COLA DE PUERCO PARA VERDOL



Position	OEM Ref. Nos.	Epic No.	Description
VE09-01	213245	EE303615	Balloon Centering Guide with Spacer and Pigtail <i>Conjunto de Guia Completa con Espaciador y Cola de Puercc</i>
VE09-02	160801	EE303614	Balloon Centering Guide Complete with Pigtail, 450 <i>Conjunto de Guia Completa con Cola de Puerco, 450</i>
VE09-03	524514	EE303613	Screw, Socket Head Cap, 6X16 <i>Tornillo Cilindrico, 6X16</i>
VE09-04	204227	EE303370	Balloon Centering Guide Pigtail Assembly <i>Conjunto de Cola Cromada de Puercc</i>
VE09-05	216318 92500400	EE303612	Plate, Centering Guide Fitting <i>Placa paraCentrajea de Cola de Puercc</i>
VE09-06	(216316)	EE303611	Stud, Long Guide Holder for EE303615 <i>Clavija Chica para Cogger de Guia EE303615</i>
VE09-07	216316 92500500	EE303610	Stud, Short Guide Holder for EE303614 <i>Clavija Chica para Cogger de Guia EE303614</i>
VE09-08	(213245)	EE304682	Spacer for Long Guide Holder Stud EE303615 <i>Espacio para Esparrago de Guia Larga EE303615</i>
VE09-09	524524B HICM6X75	EE330234	Screw, Socket Head Cap, 6 X 75 <i>Tornillo Cilindrico, 6 x 75</i>
VE09-10	524515 HICM6X20	EE303609	Screw, Socket Head Cap, 6X20 <i>Tornillo Cilindrico, 6X20</i>
VE09-11	549509 HUM6	EE303790	Lock Nut, Nylon Insert, 6mm <i>Contratuercas, 6mm</i>
VE09-12	(117143A00) 117068 92501003 X92501003	EE302040	Spring, Spindle for R, U, & G Spindle (also used for Balloon Centering Guide) <i>Resorte para Husos R, U & G y Guia de Balon</i>
VE09-13	(22513001) (555024A)	A-18356	Washer, Regular Flat 3/8", Plated <i>Arandela Plana, 3/8"</i>
VE09-13	22513401 555024A	EE431602V	Washer, Regular Flat, 8mm <i>Arandela Regular Plana, 8mm</i>
VE09-14	580050A	EE304450	Lock Nut, Nylon Insert Hex, 8mm <i>Contratuercas, 8mm</i>
VE09-15	Not Applicable	EE309029	Guide, Threaded Pigtail Only <i>Guia para Cola de Puerco con Filetes, Solamente</i>

PROBLEM: Model 400, 500 & 600 Verdol cabling were equipped with a circular balloon centering guide (213245) which required two hands to thread. The pivoting action of the yarn guide also tends to wear into the supporting rail so that the guide often does not return to a centered position. When the guide is not centered over the pot, yarn tension may vary.

SOLUTION: Epic's EE303615 Balloon Centering Guide for 400, 500 & 600 machines without adjustable rails uses a sturdy chrome pigtail to allow fast and easy threading of the guide with one hand. The new guide attaches to the centering eye rail by drilling two 6mm holes in the rail. The Epic guide can be mounted on a severely worn rail. The positive seating action of the Epic guide always returns the pigtail to the desired center position. Rail wear is no longer a factor.

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<i>Position</i>	<i>OEM Ref. Nos.</i>	<i>Epic No.</i>	<i>Description</i>
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