*Volkmann | Yarn Count and TPI Ranges by Machinery Model (VTS)

Model (VTS)	UOM	Yarn Count	Turns per Inch (TPI)
05	Cotton Count	1.2/2 - 12/2	1.02 - 17.7
05C	Denier (Cabling)	450x2 - 5000x2	0.5 - 8.8
050	Cotton Count	2/2 - 20/2	1.02 - 17.7
050C	Denier (Cabling)	600x2 - 5000x2	0.5 - 8.8
06	Cotton Count	1.2/2 - 16/2	1.0 - 20.7
07	Cotton Count	3/2 - 48/2	1.9 - 38.5
070	Cotton Count	14/2 - 18/2	1.9 - 38.5
08	Cotton Count	6/2 - 48/2	3.0 - 63.8
080	Cotton Count	24/2 - 60/2	3.1 - 63.8
080S	Cotton Count	12/2 - 60/2	3.1 - 63.8
090	Cotton Count	30/2 - 120/2	3.1 - 63.8
090S	Cotton Count	22/2 - 120/2	3.1 - 63.8

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